

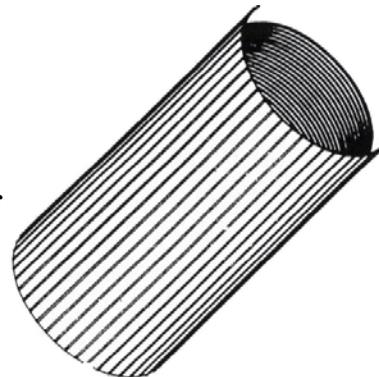
ENDOT INDUSTRIES

DUCT AND INNERDUCT

UNIVERSAL ALUMINUM Conduit Couplers

Aluminum reverse-threaded couplers designed for use with any of innerduct or HDPE conduit types.

- *Air-tight for pressurized cable propulsion systems*
- *Reverse threaded*
- *Designed for smoothwall, ribbed, or corrugated duct*



Sizes and Specifications:

<u>PART#</u>	<u>SIZE</u>	<u>DUCT O.D. RANGE</u>
SP119	1/2"	0.761" – 0.850"
SP1O1	3/4"	1.011" – 1.150"
SP1O2	1"	1.230" – 1.420"
SP1O3	1-1/4	1.490" – 1.710"
SP1O4	1-1/2"	1.800" – 2.010"
SP1O5	2"	2.310" – 2.520"

INSTALLATION INSTRUCTIONS:

1. Use an innerduct cutting tool to cut the ends of the innerduct squarely. The cut at the end of the innerduct should be at a 90 degree angle to the innerduct wall.
2. Push both ends the innerduct into the aluminum coupler so that the innerduct wall is as parallel as possible to the ridges on the outside wall of the coupler.
3. Turn the coupler in the direction of the arrow on the coupler label using a strap wrench, vice grip, or similar tool.
4. Tighten to 100-150 foot-pounds of torque.

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